



# 2026 ACRS Certification

Austube Mills supplies a comprehensive range of steel products manufactured to AS/NZS 1163 for use in the construction industry.

Mill test certificates for these products demonstrate that the product conforms to the requirements of the relevant Australian Standard. ACRS certification is confirmation from an independent authority that the mill has demonstrated capability to manufacture the products to the relevant Australian Standards and does so consistently.

All products supplied by Austube Mills that are covered by an ACRS Certificate are included in the 2026 Compendium of ACRS Certificates.



# ACRS Certification

Standard	Location	City/State	Country	Product	Page
<b>AS/NZS 1163: 2016</b>	Newcastle	NSW	Australia	Cold formed structural steel hollow sections	3 - 4
	Acacia Ridge	QLD	Australia	Cold formed structural steel hollow sections	5 - 6
	Sakai	Osaka	Japan	Cold formed structural steel hollow sections	7 - 8
	Dalian	Liaoning	China	Cold formed structural steel hollow sections	9 - 10
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# 2026

VALID TO 31 Dec

Australasian Certification Authority for  
Reinforcing and Structural Steels Ltd



PRODUCT CERTIFICATION  
[www.steelcertification.com](http://www.steelcertification.com)

## CERTIFICATE OF APPROVAL

### Product Conformity Certification

This is to certify that

**Austube Mills Pty Ltd**

at

**Industrial Drive**

**Mayfield Newcastle NSW Australia 2304**



has satisfied the Authority that it complies with the rules of the ACRS Product Certification Scheme and the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it has further satisfied the Authority that it manufactures and/or supplies products that conform with the Standards listed below, and is entitled to use the ACRS mark in relation to the products listed on this certificate.

### SCOPE OF CERTIFICATION

#### Manufacture of cold-formed structural steel hollow sections to AS/NZS 1163:2016

plus the requirements of the "Materials" and "Fabrication" sections of AS 4100:2020 Steel structures, or AS/NZS 5131:2016 Structural steelwork – Fabrication and erection, or AS/NZS 5100.6:2017 Bridge design - Steel and Composite, or the Materials and Brittle Fracture section of NZS 3404:2009 Steel Structures Standard – Materials fabrication and construction.

This certificate remains the property of the Authority and is issued subject to the Regulations of the Authority.

CERTIFICATE NUMBER	VERSION	FIRST APPROVAL	ISSUE DATE	EXPIRY DATE
111103	1	01 November 2011	01 January 2026	31 December 2026

SIGNED FOR ACRS

Andrew Wheeler,  
Executive Director

AUSTRALASIAN CERTIFICATION AUTHORITY FOR REINFORCING AND STRUCTURAL  
STEELS LTD | ABN: 40 096 692 545 | PO BOX 1369, CROWS NEST NSW 1585, AUSTRALIA

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Cloud App or visit [www.steelcertification.com](http://www.steelcertification.com)

Cert. Ref.: 001-13 111103 1

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Australasian Certification Authority for  
Reinforcing and Structural Steels Ltd



PRODUCT CERTIFICATION  
[www.steelcertification.com](http://www.steelcertification.com)

## CERTIFICATE OF APPROVAL

### Product Conformity Certification

**Certificate Number: 111103**

**Austube Mills Pty Ltd**

at

**Industrial Drive**

**Mayfield Newcastle NSW Australia 2304**



#### Products assessed by ACRS to the following Standards:

Cold-formed structural steel hollow sections to AS/NZS 1163:2016

SHS:

Size 40x40mm to 152x152mm - Wall Thickness 1.6 to 9.0mm - Grades C350, C350L0, C450, C450L0

RHS:

Size 65x35mm to 200x100mm - Wall Thickness 1.6 to 9.0 mm - Grades C350, C350L0, C450, C450L0

#### Approved Company Information

##### Marking



##### Tag



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Reinforcing and Structural Steels Ltd



PRODUCT CERTIFICATION  
[www.steelcertification.com](http://www.steelcertification.com)

## CERTIFICATE OF APPROVAL

### Product Conformity Certification

This is to certify that

**Austube Mills Pty Ltd**

at

**146 Ingram Rd**

**Acacia Ridge Qld Australia 4110**



has satisfied the Authority that it complies with the rules of the ACRS Product Certification Scheme and the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it has further satisfied the Authority that it manufactures and/or supplies products that conform with the Standards listed below, and is entitled to use the ACRS mark in relation to the products listed on this certificate.

### SCOPE OF CERTIFICATION

#### Manufacture of cold-formed structural steel hollow sections to AS/NZS 1163:2016

plus the requirements of the "Materials" and "Fabrication" sections of AS 4100:2020 Steel structures, or AS/NZS 5131:2016 Structural steelwork – Fabrication and erection, or AS/NZS 5100.6:2017 Bridge design - Steel and Composite, or the Materials and Brittle Fracture section of NZS 3404:2009 Steel Structures Standard – Materials fabrication and construction.

This certificate remains the property of the Authority and is issued subject to the Regulations of the Authority.

CERTIFICATE NUMBER	VERSION	FIRST APPROVAL	ISSUE DATE	EXPIRY DATE
111104	1	01 November 2011	01 January 2026	31 December 2026

SIGNED FOR ACRS

Andrew Wheeler,  
Executive Director

AUSTRALASIAN CERTIFICATION AUTHORITY FOR REINFORCING AND STRUCTURAL  
STEELS LTD | ABN: 40 096 692 545 | PO BOX 1369, CROWS NEST NSW 1585, AUSTRALIA

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## CERTIFICATE OF APPROVAL

### Product Conformity Certification

**Certificate Number: 111104**

**Austube Mills Pty Ltd**

at

**146 Ingram Rd**

**Acacia Ridge Qld Australia 4110**



#### Products assessed by ACRS to the following Standards:

Cold-formed structural steel hollow sections to AS/NZS 1163:2016

CHS:

Size 33.7 mm to 165.1 mm - Wall Thickness 2.0 to 6.0 mm - Grades C250, C250L0, C350, C350L0, C450L0

RHS:

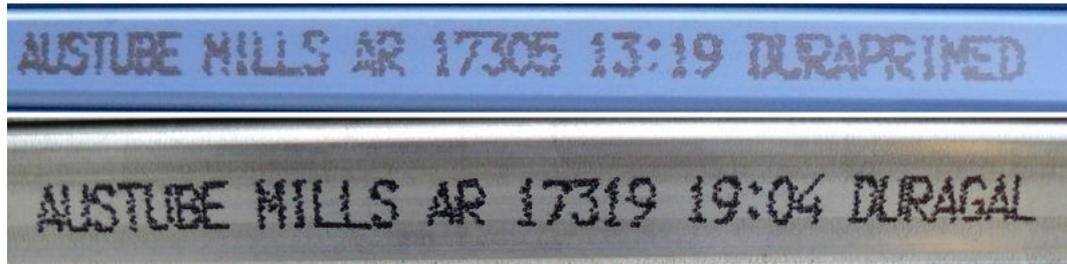
Size 50x20 mm to 250x150 mm - Wall Thickness 1.6 to 6.0 mm - Grades C250L0, C350L0, C450L0

SHS:

Size 25x25 mm to 200x200 mm - Wall Thickness 1.6 to 6.0 mm - Grades C250, C250L0, C350, C350L0, C450, C450L0

#### Approved Company Information

##### Marking



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Reinforcing and Structural Steels Ltd



PRODUCT CERTIFICATION  
[www.steelcertification.com](http://www.steelcertification.com)

## CERTIFICATE OF APPROVAL

### Product Conformity Certification

This is to certify that

**Austube Mills Pty Ltd - Manufactured under  
exclusive agreement by Maruichi Steel Tube Ltd**



at

**16, Ishizu Nishimachi**

**Nishi Ward Sakai Osaka Japan 592-8332**

has satisfied the Authority that it complies with the rules of the ACRS Product Certification Scheme and the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it has further satisfied the Authority that it manufactures and/or supplies products that conform with the Standards listed below, and is entitled to use the ACRS mark in relation to the products listed on this certificate.

### SCOPE OF CERTIFICATION

#### Manufacture of cold-formed structural steel hollow sections to AS/NZS 1163:2016

plus the requirements of the "Materials" and "Fabrication" sections of AS 4100:2020 Steel structures, or AS/NZS 5131:2016 Structural steelwork – Fabrication and erection, or AS/NZS 5100.6:2017 Bridge design - Steel and Composite, or the Materials and Brittle Fracture section of NZS 3404:2009 Steel Structures Standard – Materials fabrication and construction.

This certificate remains the property of the Authority and is issued subject to the Regulations of the Authority.

CERTIFICATE NUMBER	VERSION	FIRST APPROVAL	ISSUE DATE	EXPIRY DATE
120504	1	01 May 2012	01 January 2026	31 December 2026

SIGNED FOR ACRS

Andrew Wheeler,  
Executive Director

AUSTRALASIAN CERTIFICATION AUTHORITY FOR REINFORCING AND STRUCTURAL  
STEELS LTD | ABN: 40 096 692 545 | PO BOX 1369, CROWS NEST NSW 1585, AUSTRALIA

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Australasian Certification Authority for  
Reinforcing and Structural Steels Ltd



PRODUCT CERTIFICATION  
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## CERTIFICATE OF APPROVAL

### Product Conformity Certification

Certificate Number: 120504

Austube Mills Pty Ltd - Manufactured under  
exclusive agreement by Maruichi Steel Tube Ltd



at

16, Ishizu Nishimachi

Nishi Ward Sakai Osaka Japan 592-8332

#### Products assessed by ACRS to the following Standards:

Cold-formed structural steel hollow sections to AS/NZS 1163:2016

- RHS (Line 1): Size 250x150 mm to 400x350 mm - Wall Thickness 5.0 to 16.0 mm - Grades C350, C350L0, C450, C450L0
- RHS (Line 2): Size 150x100 mm to 200x150 mm - Wall Thickness 6.0 to 10.0 mm - Grades C350, C350L0, C450, C450L0
- SHS (Line 1): Size 200x200 mm to 400x400 mm - Wall Thickness 5.0 to 16.0 mm - Grades C350, C350L0, C450, C450L0
- SHS (Line 2): Size 50x50 mm to 150x150 mm - Wall Thickness 6.0 to 10.0 mm - Grades C350, C350L0, C450, C450L0
- CHS (Line 2): Size 100 mm to 180 mm - Wall Thickness 2.6 to 5.4 mm - Grades C250, C250L0, C350, C350L0

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PRODUCT CERTIFICATION  
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## CERTIFICATE OF APPROVAL

### Product Conformity Certification

This is to certify that

**Austube Mills Pty Ltd - Manufactured under  
exclusive agreement by Dalian Steelforce Hi-tech  
Co., Ltd.**



at

**No. 26 Number 2 Street  
Dalian Liaoning China 116620**

has satisfied the Authority that it complies with the rules of the ACRS Product Certification Scheme and the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it has further satisfied the Authority that it manufactures and/or supplies products that conform with the Standards listed below, and is entitled to use the ACRS mark in relation to the products listed on this certificate.

### SCOPE OF CERTIFICATION

#### Manufacture of cold-formed structural steel hollow sections to AS/NZS 1163:2016

plus the requirements of the "Materials" and "Fabrication" sections of AS 4100:2020 Steel structures, or AS/NZS 5131:2016 Structural steelwork – Fabrication and erection, or AS/NZS 5100.6:2017 Bridge design - Steel and Composite, or the Materials and Brittle Fracture section of NZS 3404:2009 Steel Structures Standard – Materials fabrication and construction.

This certificate remains the property of the Authority and is issued subject to the Regulations of the Authority.

CERTIFICATE NUMBER	VERSION	FIRST APPROVAL	ISSUE DATE	EXPIRY DATE
191003	1	17 October 2019	01 January 2026	31 December 2026

SIGNED FOR ACRS

Andrew Wheeler,  
Executive Director

AUSTRALASIAN CERTIFICATION AUTHORITY FOR REINFORCING AND STRUCTURAL  
STEELS LTD | ABN: 40 096 692 545 | PO BOX 1369, CROWS NEST NSW 1585, AUSTRALIA

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## CERTIFICATE OF APPROVAL

### Product Conformity Certification

**Certificate Number: 191003**

**Austube Mills Pty Ltd - Manufactured under  
exclusive agreement by Dalian Steelforce Hi-tech  
Co., Ltd.**



at

**No. 26 Number 2 Street  
Dalian Liaoning China 116620**

**Products assessed by ACRS to the following Standards:**

Cold-formed structural steel hollow sections to AS/NZS 1163:2016

RHS: Line 1

Size 50x20 mm, 38x25 mm to 200x100 mm - Wall Thickness 1.6 to 6.0 mm - Grades C350, C350L0, C450, C450L0

SHS: Line 2

Size 20x20 mm to 150x150 mm - Wall Thickness 1.6 to 6.0 mm - Grades C250, C250L0, C350, C350L0, C450, C450L0

CHS: Line 2

Size 26.9x219.1 mm - Wall Thickness 2.0 to 6.4 mm - Grades C250, C250L0, C350, C350L0, C450, C450L0

### Approved Company Information

#### Marking



#### Tag



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Australasian Certification Authority for  
Reinforcing and Structural Steels Ltd



PRODUCT CERTIFICATION  
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## CERTIFICATE OF APPROVAL

### Product Conformity Certification

This is to certify that

**Austube Mills Pty Ltd - Manufactured under  
exclusive agreement by Dalian Zhongyi Metals  
Products Co., Ltd.**



at

**No. 238 Gaojia village, Dengshahe Street  
Jinzhou District Dalian Liaoning China**

has satisfied the Authority that it complies with the rules of the ACRS Product Certification Scheme and the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it has further satisfied the Authority that it manufactures and/or supplies products that conform with the Standards listed below, and is entitled to use the ACRS mark in relation to the products listed on this certificate.

### SCOPE OF CERTIFICATION

**Manufacture of cold-formed structural steel hollow sections to AS/NZS 1163:2016**

plus the requirements of the "Materials" and "Fabrication" sections of AS 4100:2020 Steel structures, or AS/NZS 5131:2016 Structural steelwork – Fabrication and erection, or AS/NZS 5100.6:2017 Bridge design - Steel and Composite, or the Materials and Brittle Fracture section of NZS 3404:2009 Steel Structures Standard – Materials fabrication and construction.

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CERTIFICATE NUMBER	VERSION	FIRST APPROVAL	ISSUE DATE	EXPIRY DATE
210501	2	11 May 2021	01 January 2026	31 December 2026

SIGNED FOR ACRS

Andrew Wheeler,  
Executive Director

AUSTRALASIAN CERTIFICATION AUTHORITY FOR REINFORCING AND STRUCTURAL  
STEELS LTD | ABN: 40 096 692 545 | PO BOX 1369, CROWS NEST NSW 1585, AUSTRALIA

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# 2026

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Australasian Certification Authority for  
Reinforcing and Structural Steels Ltd



PRODUCT CERTIFICATION  
[www.steelcertification.com](http://www.steelcertification.com)

## CERTIFICATE OF APPROVAL

### Product Conformity Certification

**Certificate Number: 210501**

**Austube Mills Pty Ltd - Manufactured under  
exclusive agreement by Dalian Zhongyi Metals  
Products Co., Ltd.**



at

**No. 238 Gaojia village, Dengshahe Street  
Jinzhou District Dalian Liaoning China**

**Products assessed by ACRS to the following Standards:**

Cold-formed structural steel hollow sections to AS/NZS 1163:2016

RHS: Line 55

Size 50x20 mm to 40x80 mm - Wall Thickness 1.6 to 2.5 mm - Grades C250, C250L0, C350, C350L0

SHS: Line 57

Size 20x20 mm to 100x100 mm - Wall Thickness 1.6 to 4.0mm - Grades C250, C250L0, C350, C350L0, C450, C450L0

CHS: Line 57

Size 26.9 to 127.0 mm - Wall Thickness 1.6 to 4.0 mm - Grades C250, C250L0, C350, C350L0, C450, C450L0

### Approved Company Information

**Marking**



**Tag**



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PRODUCT CERTIFICATION  
[www.steelcertification.com](http://www.steelcertification.com)

## CERTIFICATE OF APPROVAL

### Product Conformity Certification

This is to certify that

**Austube Mills Pty Ltd - Manufactured under  
exclusive agreement by Dalian Tongli Metals  
Manufacturing Co., Ltd.**



at

**2-6,7,8 Lvshunbei RD, Sanjianpu St  
Dalian Liaoning China**

has satisfied the Authority that it complies with the rules of the ACRS Product Certification Scheme and the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it has further satisfied the Authority that it manufactures and/or supplies products that conform with the Standards listed below, and is entitled to use the ACRS mark in relation to the products listed on this certificate.

### SCOPE OF CERTIFICATION

**Manufacture of cold-formed structural steel hollow sections to AS/NZS 1163:2016**

plus the requirements of the "Materials" and "Fabrication" sections of AS 4100:2020 Steel structures, or AS/NZS 5131:2016 Structural steelwork – Fabrication and erection, or AS/NZS 5100.6:2017 Bridge design - Steel and Composite, or the Materials and Brittle Fracture section of NZS 3404:2009 Steel Structures Standard – Materials fabrication and construction.

This certificate remains the property of the Authority and is issued subject to the Regulations of the Authority.

CERTIFICATE NUMBER	VERSION	FIRST APPROVAL	ISSUE DATE	EXPIRY DATE
211203	1	17 December 2021	01 January 2026	31 December 2026

SIGNED FOR ACRS

Andrew Wheeler,  
Executive Director

AUSTRALASIAN CERTIFICATION AUTHORITY FOR REINFORCING AND STRUCTURAL  
STEELS LTD | ABN: 40 096 692 545 | PO BOX 1369, CROWS NEST NSW 1585, AUSTRALIA

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PRODUCT CERTIFICATION  
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## CERTIFICATE OF APPROVAL

### Product Conformity Certification

**Certificate Number: 211203**

**Austube Mills Pty Ltd - Manufactured under  
exclusive agreement by Dalian Tongli Metals  
Manufacturing Co., Ltd.**



at

**2-6,7,8 Lvshunbei RD, Sanjianpu St  
Dalian Liaoning China**

**Products assessed by ACRS to the following Standards:**

Cold-formed structural steel hollow sections to AS/NZS 1163:2016

RHS: Line 1

Size 50x20 mm to 150x50 mm - Wall Thickness 1.6 to 3.2 mm - Grades C250, C250L0, C350, C350L0, C450, C450L0

SHS: Line 2

Size 20x20 mm to 150x150 mm - Wall Thickness 1.6 to 6.0mm - Grades C250, C250L0, C350, C350L0, C450, C450L0

CHS: Line 2

Size 26.9 to 168.3 mm - Wall Thickness 1.6 to 6.4 mm - Grades C250, C250L0, C350, C350L0, C450, C450L0

### Approved Company Information

#### Marking



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